



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-628-012
Job Sheet 170078



Part No: D206-628-012

Job Qty: 1 ea

Part Name: Heli-Access-Step™ RH - High Gear 206A/B



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/18

Job Tracking No:

Due Date: 1/19/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Customer: Heloair Inc (CHELO02)

5721 Gulf Stream Road Richmond, VA, 23250 USA ph:(804) 226-3400

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP rev E changed D2731-1 to D2731-3 EC IPP
Rev:F as per ecn 1118 08-02-05 DD verified by:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/19/18	0.00	0.00	Start Up Stores/Pkg-2	1-	QA
110	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging1-2	2-	QA
120	QC	1 pcs		1/19/18	0.00	0.00	QC4		Sm/s
125	DC	1 pcs		1/19/18	0.00	0.00	DC		AT
130	Packaging	1 pcs		1/19/18	0.00	0.00	Packaging3-1		DA Sm/s
140	QC21-FG	1 Ea		1/19/18	0.00	0.00	QC21		21

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

125 - Document Control Photocopy blue file and type labels as per PPP D206-628-012 CHG 003

130 - Identify as per dwg & Stock Location: _____ Identify and pack for shipping as per PPP D206-628-012 Location : FG081

140 - QC21- Final Inspection - Work Order Release

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4-13A	4	1,287	0	0
	AN4-14A	4	912	0	0
	AN4-15A	4	277	0	0
	D2721-042	1	1	0	0
	D2731-7	4	28	0	0
	D2732-030	8	280	0	0
	D3394-043	4	57	0	0
	MS21042L4	12	3,660	0	0
	NAS1149D0463J	12	5,729	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S031152


Heli - Access - Step RH - High Gear 206A/B

PART NO: D206 - 628 - 012
Revision:
Operation: Start up Operation
Change No: CHG003

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Mfg Date: 01/11/18
Job No: 170078

REFERENCE ONLY

DART AEROSPACE USA, INC.

IIN-D206-628

Page 17 of 19

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS-
STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

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Revision: G

Date: 11.02.25

2. 11. 19

PAGE 1 OF 1

Part Number: D206-628-011/-012

Description: HELI-ACCESS STEP, LH/RH (206A/B)

[illegible]

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN4-13A Revision: Bolt														
100	Receive Ea	S031119	170078	4 Ea	0	S017091	Start Up Stores/Pkg-2		Stock	1/11/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: D206-628-012 Revision: Heli-Access-Step™ RH - High Gear 206A/B														
140	QC21-FG	S031152	170078	1 Ea	0	S031152	FG081	Bin	Stock	1/11/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: D2732-030 Revision: Rubber Cushion - 3"														
130	QC21-SA	S031051	170078	2 Ea	0	S002034	Start Up Stores/Pkg-2	Bin	Stock	1/10/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S031049	170078	12 Ea	0		Start Up Stores/Pkg-2		Stock	1/10/2018	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Part Number: NAS1149D0463J Revision: Washer														
100	Receive Ea	S031047	170078	12 Ea	0		Start Up Stores/Pkg-2		Stock	1/10/2018	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		5		31	0									